

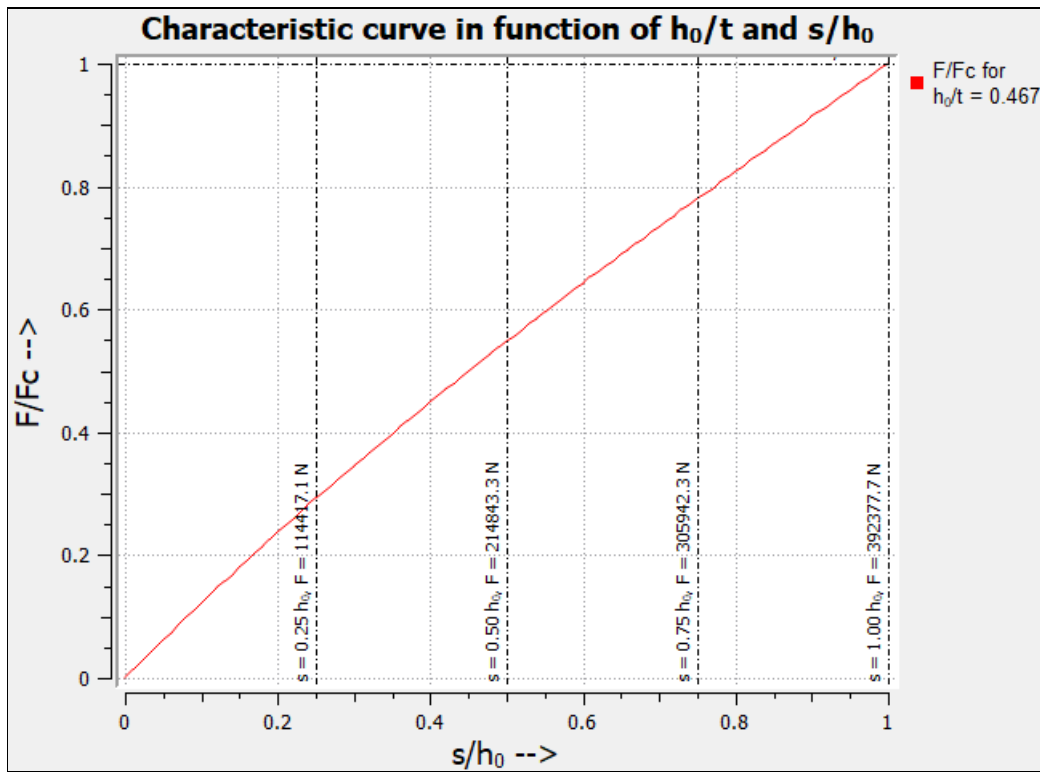


Reliable Pressings & Engineering Disc Spring & Stack Design

Disc Spring & Stack Properties

| | | | | | |
|------------------------------------|------------------------------|--------|-------------|---------|--|
| Spring Reference: | 1-B - 250x127x13.63 | | | | |
| Outside diameter: | 250.00 | mm, | 9.843 | in | |
| Inside diameter: | 127.00 | mm, | 5.000 | in | |
| Annulus width: | 3.92 | mm, | 0.155 | in | |
| Height: | 20.00 | mm, | 0.787 | in | |
| Original thickness: | 14.50 | mm, | 0.571 | in | |
| Reduced thickness: | 13.63 | mm, | 0.537 | in | |
| Free height: | 6.37 | mm, | 0.251 | in | |
| Base angle: | 7.08° , | | 0.12 | rad | |
| Temperature: | 45.00 | °C, | 113.00 | °F | |
| Material: | 50CrV4/SAE9150 | | | | |
| Young's modulus: | 204933.30 | N/mm², | 29743609.30 | lbs/in² | |
| Poisson's ratio: | 0.30 | | | | |
| Reduced thickness/thickness ratio: | 0.94 | | | | |
| Weight: | 3.8106 | Kg, | 8.3986 | lbs | |
| Friction: | Considered | | | | |
| Coeff. of edge friction: | 0.040 | | | | |
| Coeff. of surface friction: | 0.020 | | | | |
| Other terms: | 0.00 % | | | | |
| Algorithm: | Standard Almen and László | | | | |

Single spring characteristic curve and values



| | | | | |
|--------------------------|-----------|-----|----------|-----|
| 25% of the free height: | 1.59 | mm, | 0.063 | in |
| Load: | 119184.45 | N, | 26812.05 | lbs |
| 50% of the free height: | 3.19 | mm, | 0.125 | in |
| Load: | 223795.10 | N, | 50345.54 | lbs |
| 75% of the free height: | 4.78 | mm, | 0.188 | in |
| Load: | 318689.88 | N, | 71693.33 | lbs |
| 100% of the free height: | 6.37 | mm, | 0.251 | in |
| Load: | 408726.72 | N, | 91948.25 | lbs |

It is strongly recommended that the working load deflection be designed to never exceed 75% of the full spring/stack deflection.

Spring stack characteristic values

| | | | | |
|--------------------------|-----------|-----|-----------|-----|
| 25% of the free height: | 25.48 | mm, | 1.003 | in |
| Load: | 243440.59 | N, | 54765.04 | lbs |
| 50% of the free height: | 50.96 | mm, | 2.006 | in |
| Load: | 457113.40 | N, | 102833.45 | lbs |
| 75% of the free height: | 76.44 | mm, | 3.009 | in |
| Load: | 650941.03 | N, | 146437.43 | lbs |
| 100% of the free height: | 101.92 | mm, | 4.013 | in |
| Load: | 834846.07 | N, | 187809.20 | lbs |

For deflection values greater than the 75% of the free height the load value will increase differently from the calculated value.

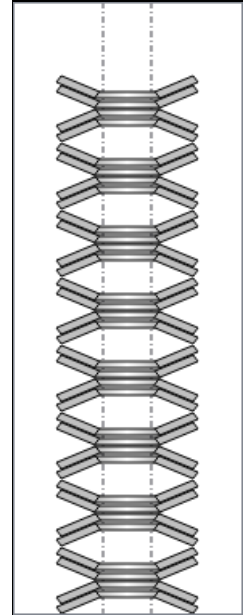
Loads and deflections

Single spring

| | | | | |
|-----------------------|-----------|-----|----------|-----|
| Load: | 392377.65 | N, | 88270.32 | lbs |
| Deflection: | 6.370 | mm, | 0.251 | in |
| Post peak deflection: | N/A | mm, | N/A | in |

Spring stack

| | | | | |
|-----------------------------|-----------|-----|-----------|-----|
| Load: | 498269.57 | N, | 112092.05 | lbs |
| Stack deflection: | 56.200 | mm, | 2.213 | in |
| Post peak stack deflection: | N/A | mm, | N/A | in |



Spring properties under the applied load

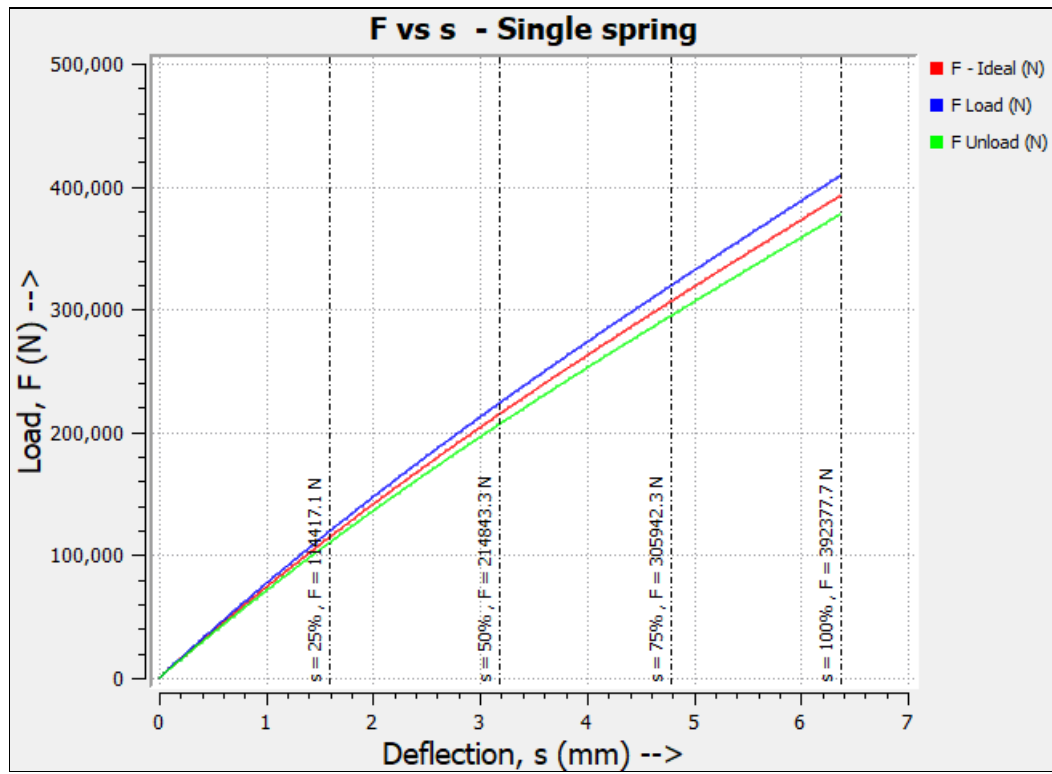
Single spring

| | | | | |
|---------------------|--------|-----|-------|----|
| Outside diameter: | 250.41 | mm, | 9.859 | in |
| Inside diameter: | 126.70 | mm, | 4.988 | in |
| Height: | 13.63 | mm, | 0.537 | in |
| Free height: | 0.00 | mm, | 0.000 | in |
| Actual free height: | N/A | mm, | N/A | in |
| Base angle: | -0.00° | | | |

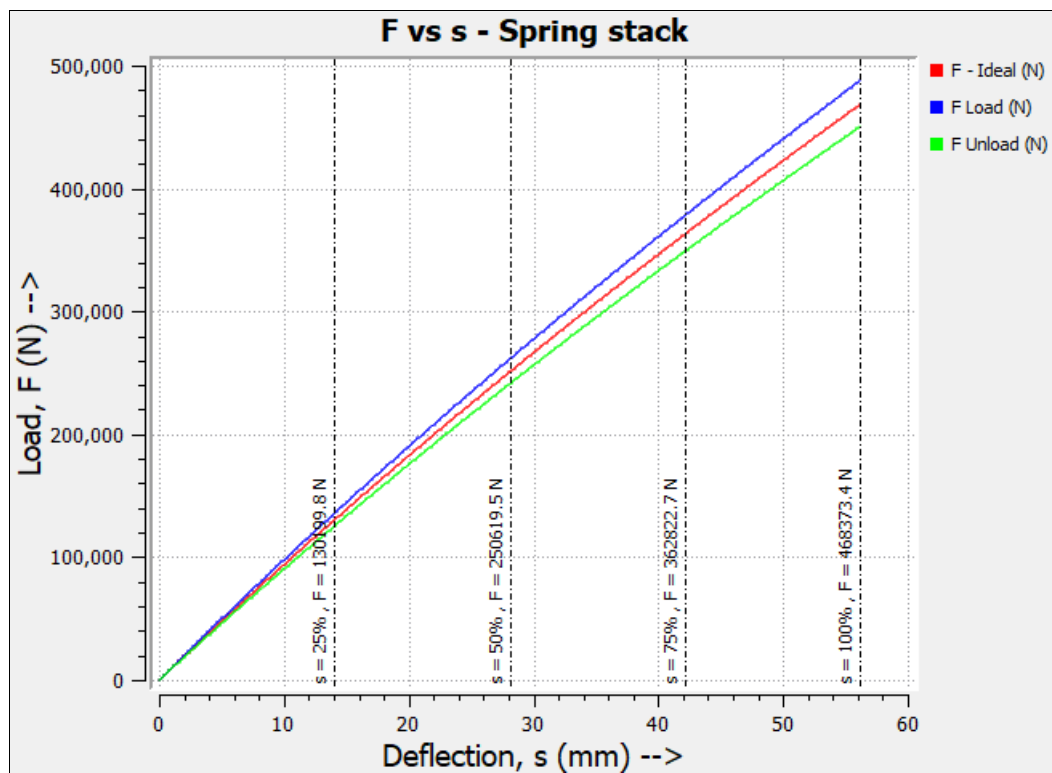
Spring stack

| | | | | |
|---------------------|--------|----|--------|----|
| Height: | 482.63 | mm | 19.001 | in |
| Free height: | 45.72 | mm | 1.800 | in |
| Actual free height: | N/A | mm | N/A | in |

Single spring load curve



Spring stack load curve



Spring rate and work

Single spring

| | | |
|--------------|------------|------|
| Spring rate: | 56029.6 | N/mm |
| Spring work: | 1384314.74 | N*mm |

Spring stack

| | | |
|--------------|-------------|------|
| Spring rate: | 7617.56 | N/mm |
| Spring work: | 14351014.99 | N*mm |
